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**METHOD AND DEVICE FOR TRANSPORTING TONER MATERIAL,
PREFERABLY IN AN ELECTROPHOTOGRAPHIC PRINTER OR
COPIER**

5 Methods for transport of toner material from a reservoir are known from the
German patent applications DE 102 23 231 and DE 102 23 232. Toner material is
transported from a reservoir with the aid of a toner transport system of a printer or
copier. A printer or copier system as well as a method in which consumable
substances (in particular toner material) is [sic] supplied to the printer or copier
10 with the aid of transport reservoirs (for example with the aid of toner bottles) is
also known from the document DE 198 44 435. Such a transport reservoir contains
an information medium for contact-less transfer of data and energy from a data
read or write station, whereby a transponder system is proposed as an information
medium.

15 Furthermore, a printer or copier with a plurality of modularly-arranged,
exchangeable part aggregates is known [sic] the document DE 197 12 798,
whereby the part aggregate to be identified comprises an identification
arrangement with a non-volatile memory for storage of operating data of the part
20 aggregate associated with function-relevant operating states as well as a
communication interface for detachable coupling of the identification arrangement
with a process control arrangement of the printer or copier.

25 An image generation device with a toner refilling device is known from the
document DE 198 00 930 C2, which toner refilling device comprises a plurality of
toner reservoirs from which the toner material is extracted little by little to fill a
development device of the image generation device. The toner quantity extracted
from each reservoir is separately detected for each reservoir.

30 An image generation device is known from the document US 5,329,340 A that has
two toner reservoirs, of which a first toner reservoir is arranged in a housing of the

image generation device and a second toner reservoir is arranged in a separate housing. The second toner reservoir is connected with the image generation device via hoses. The second toner reservoir is used for refilling of the first toner reservoir.

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A device for precise determination of the quantity of particulate material extracted from a reservoir, via which device the quantity of the material remaining in the reservoir is correctly determined, is known from the document US 6,526,236 B1. The quantity of the particle reserve present in the reservoir is continuously
10 determined with the aid of a control unit.

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A printer or copier system in which the quantity of toner material extracted from reservoirs is monitored specific to the reservoir is known from the document WO 00/19278. Material-specific information of the toner material contained in the
15 reservoir is also associated with each reservoir, which material-specific information is used for control of the printing process. From this document it is also known to use a transponder as an information medium.

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In general, in known printers or copiers it cannot be differentiated whether the
20 reservoir is empty or whether an error of the toner transport system of the printer or copier is present when toner material is no longer conveyed from the reservoir. If the printer or copier detects that no toner material is transported from the reservoir, it marks the reservoir as empty in that information about the fill state "empty" of the reservoir is written on an information medium that is associated with the
25 reservoir. Such an information medium can, for example, be contained in a transponder unit. The transponder unit is thereby permanently connected with the reservoir, for example with a toner bottle. After the writing of this fill state information "empty, the reservoir can no longer be used even when toner material is actually still present in the reservoir. A reservoir is thereby also marked as
30 empty when problems occur in the toner transport in the toner transport system that

prevent a toner transport from the reservoir, and the reservoir is marked as empty in spite of a sufficient reserve of toner material.

It is the object of the invention to specify a method and an arrangement for
5 transport of toner material in which it is determined in a simple manner whether toner material is contained in a reservoir of the printer or copier.

This object is achieved for a method for transport of toner material in an electrophotographic printer or copier with the features of the patent claim 1.
10 Advantageous developments of the invention are specified in the dependent patent claims.

In particular via the detection of the toner material quantity extracted from the reservoir and the association of the detected toner material quantity with the
15 reservoir from which the toner material is extracted, it is achieved that information exists as to which toner material quantity has already been extracted from the reservoir, whereby an assessment of the fill level of the reservoir is possible in a simple manner.

20 A second aspect of the invention concerns an arrangement for transport of toner material in an electrophotographic printer or copier. The arrangement comprises a toner transport system that transports toner material from a reservoir. The arrangement also comprises a device for detection of the toner material quantity extracted from the reservoir, whereby the detected toner material quantity can be
25 associated with the reservoir from which the toner material has been extracted.

It is thereby achieved that particularly the total quantity of toner material extracted from the reservoir can be determined in a simple manner and thus a reliable conclusion can be made about the fill level of the reservoir. A conclusion as to
30 whether an error in the toner transport system of the printer or copier exists or whether toner material is no longer present in the reservoir can also in particular be

made when toner material is no longer transported from the reservoir with the aid of the toner transport system.

5 A third aspect of the invention concerns a method for transport of toner material in an electrophotographic printer or copier in which toner material is transported into the developer station from a reservoir after the under-run of a lower first limit value of a first toner material quantity present in a developer station. After the under-run of a lower second limit value of a second toner material quantity present in a reservoir, toner material is transported from a transport reservoir into the
10 reservoir. At least the toner material transported from the reservoir to the developer station is detected. The detected toner material quantity is associated with the transport reservoir from which the toner material is extracted after the under-run of the second limit value, whereby the total quantity extracted from the transport reservoir is determined.

15 It is thereby achieved that a quantity of toner material extracted from the transport reservoir is exactly detected and thus an exact conclusion can be made about whether toner material is still present in the transport reservoir or whether this is empty. Relatively small extraction quantities can also be exactly determined and
20 associated with the transport reservoir via the selection of a suitable transport system between reservoir and developer station. The determined quantity of toner material that is transported between reservoir and developer station is preferably associated with the transport reservoir from which the quantity of toner material is extracted that is extracted from the transport reservoir to fill the reservoir. It is
25 thereby ensured that the exactly determined quantity of toner material is associated with the transport reservoir from which the toner material is extracted, if applicable with a time offset. An incorrect specification about the fill level of the transport reservoir can thus be prevented in a simple manner.

30 A fourth aspect of the invention concerns an arrangement for transport of toner material in an electrophotographic printer or copier that comprises a first transport

device, whereby the first transport device transports toner material from a reservoir into the developer station after the under-run of a lower first limit value of a first toner material quantity present in a developer station. The arrangement also comprises a second transport device that transports toner material from a transport reservoir into the reservoir after the under-run of a lower second limit value of a second toner material quantity present in the reservoir. Furthermore, the arrangement comprises a device for detection of a toner material quantity extracted from the transport reservoir (at least the toner material quantity transported from the reservoir to the developer station), whereby the detected toner material quantity can be associated with the transport reservoir from which the toner material is extracted after under-run of the second limit value.

Via this arrangement it is achieved that the quantity of toner material extracted from a transport reservoir can be precisely determined in a simple manner in order to make an exact conclusion, in particular with the aid of the second transport device, about whether an error of the toner transport exists or the transport reservoir is empty given an absent transport of toner material.

For better understanding of the present invention, in the following reference is made to the preferred exemplary embodiments shown in the drawings that are described using specific terminology. However, it is noted that the protective scope of the invention should not thereby be limited since such variations and further modifications to the shown devices and/or to the method as well as such further applications of the invention as they are shown therein are viewed as typical present or future expertise of a competent average man skilled in the art. The Figures show exemplary embodiments of the invention, namely:

Figure 1 the schematic design of a toner transport system in a printer or copier,

Figure 2 a workflow plan with method steps for determining a cause given the absence of a toner material transport, whereby it is determined whether a transport reservoir from which toner material is extracted is empty, and

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Figure 3 a workflow plan with method steps for association of a determined toner quantity with a transport reservoir.

A toner transport system 10 of a printer or copier is shown in Figure 1. The toner transport system 10 serves for supply of toner material 12 into a developer station 14. The toner material 12 is supplied to the printer or copier (not shown) in which the toner transport system 10 is contained via a transport reservoir 16 in which the toner material 12 is contained. An opening 18 of the transport reservoir 16 serves for extraction of toner material 12 from the transport reservoir 16. It is shown in a second, lower position, whereby the transport reservoir 16 is used in a position in which the opening 28 is located in an upper first position. A seal device 20 is connected toner-tight with the transport reservoir 16, such that toner material 12 slides from the transport reservoir 16 into the seal device 20. The seal device 20 also comprises a funnel 22 to accept and conduct the toner material 12 that slid into the seal device 20. The funnel 22 has a funnel outlet 24 that is connected air- and toner-tight with a tube system 26. The tube system 26 connects the funnel outlet 24 with a buffer 28 that is arranged near a developer station 14 and in which toner material 12 is buffered for further transport into the developer station 14. Both the buffer 28 and the transport reservoir 16 are reservoirs in the sense of the invention.

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The buffer 28 comprises an agitation bow 30, fill level sensors 32, 64 and a dosing device 34 that comprises a paddlewheel. A toner transport tube 36 with a toner transport spiral 38 connects the buffer 28 with the developer station 14 and transports toner material 12 as needed from the buffer 28 to the developer station 14. The quantity of toner material transported into the developer station 14 is

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adjusted and dosed with the aid of the dosing device 34 and/or the transport tube 36 that are respectively connected with an actuation device (not shown).

5 The agitation bow 30 mixes the toner material 12 in the buffer 28. The buffer 28 has a chamber sealed air-tight, which chamber is connected with a central negative pressure line 44 via a tube system 40 that comprises a magnet valve 42. A negative pressure is generated in the central negative pressure line 44 via a negative pressure blower 46. The tube system 40 is connected with an upper section of the buffer 28. Towards the sealed chamber a filter 50 is arranged below
10 the connection point 48. The negative pressure in the tube system 40 as well as in the buffer 28 connected therewith and in the tube system 26 can be adjusted with the aid of a regulation valve 56. Via this negative pressure the toner material 12 is transported from the funnel outlet 24 of the seal device 20 into the buffer 28 via the tube system 26, whereby the transport capacity is in particular dependent on the
15 negative pressure in the tube system 26.

The negative pressure in the tube system 26 is dependent on the adjustment of the regulation valve 56 and on the negative pressure in the negative pressure line 44. The suction air required for toner transport is thus set by the regulation valve 56
20 and by the negative pressure in the line 44. The toner material 12 leaving the funnel outlet 24 is carried away by the air current in the tube system 54, 26 and transported to the buffer 28. The filter 50 in the buffer 28 prevents the further transport of the toner material 12 in the tube system 40.

25 In the present exemplary embodiment, the valve 42 is activated and operated in 2-point operation. The transported quantity of toner material 12 is thereby dependent only on the negative pressure in the tube system 44 and the opening time of the regulation valve 42. In other exemplary embodiments, the valve 42 is a regulation valve that can be analogously adjusted in many positions, whereby the transport
30 capacity can be simply adjusted and altered.

The funnel 22 has porous, air-permeable funnel walls. Air is drawn into the funnel 22 through the funnel walls from the seal device 20 due to the negative pressure at the funnel outlet 24. In the funnel 22 a toner-air mixture is thereby generated that achieves a fluid-like state and has what are known as fluid properties. This air
5 (that is drawn into the funnel 22 with the aid of the negative pressure as described) is directed over an opening 52 in the seal device 20. The air supplied via the opening 52 can be controlled via a valve (not shown). The funnel outlet 24 is also connected via a tube system 54 with the regulation valve 56 via which external air can be fed to the tube system 54, 26. A reaction valve is also arranged downstream
10 from the regulation valve 56, whereby an escape of toner material is also prevented given disadvantageous pressure relationships in the tube systems 42, 26, 54. The transport capacity with which the toner material 12 is transported from the transport reservoir 16 into the buffer 28 can also be adjusted with the aid of the regulation valve 56.

15 The toner transport from the reservoir 16 into the buffer 28 is controlled corresponding to the signal of the fill level sensor 32. For this the valve 42 is opened completely for a predetermined time duration, whereby a predetermined quantity of toner material 12 is transported from the transport reservoir 16 via the
20 tube system 26 into the buffer 28. The transport of the toner material for the preset time duration is also designated as a transport cycle or transport action.

As already mentioned, the toner material 12 is transported from the buffer 28 into the developer station 14 with the aid of the transport tube 36. The transport tube
25 36 protrudes with one end into the developer station 14 and has wide openings on an underside 57 at this end, through which openings the toner material 12 falls from the transport tube 36 into the developer station 14.

The transport spiral 38 contained in the transport tube 36 has a slope such that it
30 transports toner material 12 in the transport tube 36 similar to as in a screw conveyor tube from the buffer 28 to the developer station 14. The transport spiral

38 is, as already mentioned, driven with the aid of a drive unit. The dosing device 34 contains a paddlewheel-like roller that is arranged between the buffer 28 and the transport tube 36. Such a dosing device 34 is also designated as a cell wheel sluice. The paddlewheel-like roller seals the buffer 28 from the transport tube 36
5 nearly airtight, such that air is drawn from the tube system 26 given the generation of a negative pressure with the aid of the negative pressure blower 46. The paddlewheel-like roller is preferably driven synchronously with the transport spiral 38, whereby, given a rotation of the paddlewheel-like roller (that is also designated as a cell wheel), toner material falls from the buffer 28 into the bucket chambers
10 or, respectively, cells and is transported downwards to the transport tube 36 by the rotation.

Below the dosing device 34, the transport tube 36 has an opening at the top towards the dosing device 34 such that the toner material 12 falls from the cells
15 downwards into the transport tube 36. The agitation bow 30 inside the buffer 28 is driven with the aid of a drive unit (not shown) and, via a rotation, prevents a hollow formation or, respectively, cornice formation in the toner material 12 of the buffer 28.

20 The transport reservoir 16 also comprises a transponder unit 60, whereby information about toner parameters of the toner material 12 (such as, for example, toner type, toner color, stability of the toner material 12) as well as information about the fill quantity, the quantity already extracted and the fill level (i.e. about the presence of toner material in the transport reservoir 16) are stored in a storage
25 region of the transponder unit 60. The transport reservoir 16 is preferably a toner reserve bottle in which a quantity of toner material 12 in a range between 200 g and 10 kg is located in the filled state. The communication between a control unit of the printer or copier and the transponder unit 60 occurs with the aid of a transponder component 62.

- The developer station 14 comprises a toner concentration sensor 64 that emits a signal to the control unit of the printer or copier given an under-run of a predetermined limit value of the toner concentration in the developer station 14, which signal activates the drive unit of the dosing device 34 and the transport spindle 38 of the transport tube 36 for a predetermined time period given an under-run of the toner concentration, whereby toner material 12 is transported from the buffer 28 to the developer station 14 for this time period. The transport for the specific time period is designated as a transport cycle or transport action.
- 10 If, after the transport of toner material 12 into the developer station 14, the toner concentration sensor 64 detects that the toner concentration is still below the preset limit value, a further transport cycle is activated by the control unit of the printer or copier. The drive units of the transport spiral 38 and the dosing device 34 occur [sic] with a constant rotation speed, such that a preset quantity of toner material is
- 15 transported from the buffer 28 into the developer station 14 in a predetermined time period, i.e. in one transport cycle. In addition to the fill level sensor 32, the buffer 28 comprises a fill level sensor 66 that detects the under-run of a lower minimal fill level of toner material in the buffer 28. If the fill level sensor 66 detects that the minimal fill level has been under-run, a transport cycle is no longer
- 20 triggered by the control unit. If the toner concentration sensor 64 subsequently determines that a too-low toner concentration is present in the developer station 14, at least the printing unit associated with the developer station 14 is stopped and an error message is output to a control unit of the printer or copier.
- 25 The toner concentration sensor 64 determines the ratio of the toner material in a toner material-carrier particle mixture present in the developer station 14, which toner material-carrier particle mixture serves for development of a latent charge image located on a photoconductor.
- 30 If the fill level sensor 32 determines that a preset toner quantity has been under-run in the buffer 28, as already described toner material is transported from the

transport reservoir 16 into the buffer 28 with the aid of a negative pressure. If toner material 12 is no longer present in the transport reservoir 16 or if the transport reservoir 16 was, for example, removed from the printer or copier for exchange with a full transport reservoir 16, toner material can furthermore be
5 transported from the buffer 28 into the developer station 14 until the fill level sensor 66 determines that the lower minimal limit value has been under-run.

A workflow plan with method steps for control of the toner transport system 10 according to Figure 1 is shown in Figure 2. Identical elements have identical
10 reference characters. The workflow is started in step S10. In step S12, with the aid of the fill level sensor 32 it is subsequently checked whether a sufficient fill level of toner material 12 is present in the buffer 28 and a lower limit value has not been under-run. If this is the case, the process branches back to the step S12, whereupon it is repeatedly checked whether sufficient toner material 12 is
15 contained in the buffer 28. If, in step S12, it is established that sufficient toner material 12 is no longer present in the buffer 28, the initialization value 0 is assigned to a variable A, whereby the variable A serves for counting of the transport cycles between the transport reservoir 16 and the buffer 28. In a step S16, toner material 12 is subsequently transported from the transport reservoir 16
20 via the tube system 26 into the buffer 28 for a predetermined time period t1. The valve 42 is thereby fully open for the time period t1. The valve 42 is thereby a magnet valve are [sic] that is operated in 2-point operation.

In step S18, it is subsequently checked whether the lower limit value in the buffer
25 28 has been exceeded again, i.e. whether the fill level of the toner material present in the buffer 28 again exceeds the limit value detected by the fill level sensor 32. If this is the case, the process branches back to the step S12. If this is not the case, in step S20 the variable A is subsequently incremented by the amount 1. In step S22 it is subsequently checked whether the variable A is greater than or equal to a
30 constant K1. If this is not the case, the process branches back to the step S16, whereupon in step S16 the valve 42 is opened again for a predetermined time

period t1 and thus a second transport cycle is conducted for transport of toner material 12 from the transport reservoir 16 into the buffer 28.

- If, in step S22, it is established that the variable A is equal to the constant K1, whereby K1 is preferably set to a value in the range between 2 and 20, in step S24 a value of a variable D is thus read from the storage range M of the transponder unit 60 of the transport reservoir 16. In step S26 it is subsequently checked whether the read value of the variables D is greater than or equal to the value of a constant K2. The value thereby specifies (specific to the printer and dependent on the transport reservoir) the number of the transport cycles for transport of toner material from the buffer 28 into the developer station 14 that are required at a minimum in order to transport the entirety of the toner material 12 located in transport reservoir 16 from the buffer 28 into the developer station 14.
- 15 If the limit value is exceeded or under-run, in step S30 a message is subsequently output that the transport reservoir 16 is empty. The control unit of the printer or copier can thereupon output an error message to a control unit or activate the transport of toner material 12 from a further transport reservoir 16. However, if in step S26 it is established that the value of the variable D is not greater than or equal to the value of the constant K2, in step S28 an error message to signal the error of the toner transport is subsequently generated via which the controller independently takes measures to correct the error and/or said error message is output on a control unit of the printer or copier. If, given a comparison in step S26, it is established that the value of the variable is greater than or equal to the constant
- 20 K2, a status value that specifies that the reservoir 16 is empty is written in a storage range of the transponder unit 60. The workflow is ended in the step S32 after the step S28 or S30.

- A workflow plan with method steps for association with a transport reservoir 16 of the quantity of toner material transported from the buffer 28 to the developer station 14 is shown in Figure 3. The workflow is started in a step S40. In a step
- 30

S46, the toner concentration in the developer station 14 is subsequently determined with the aid of a toner concentration sensor 64. If, in a step S46, it is established that the toner concentration in the developer station 14 has not yet under-run a limit value, the workflow is ended in a step S58. However if, in a step S46, it is
5 established that the toner concentration has under-run the preset value, in a step S48 toner material 12 is subsequently transported (as already described further above) into the developer station 14 for a time period t_2 with the aid of the dosing device 34 and the transport tube 38. In step S50 it is subsequently checked whether a transport reservoir 16 is present in the printer or copier. The presence of
10 a transport reservoir 16 in the printer or copier is detected with the aid of the transponder component 62 and signaled to the control unit of the printer or copier. If, with the aid of the transponder component 62 it is detected in step S50 that no transport reservoir 16 is present in the printer or copier, the variable C is incremented by the value 1 in the step S52. The number of the transport cycles
15 that are implemented without a transport reservoir 16 being present in the printer or copier is thus detected with the aid of the variable C. The workflow is subsequently ended in the step S58.

However, if in step S50 it is established that a transport reservoir 16 is present in
20 the printer or copier, toner parameters and parameters of the transport reservoir 16 are subsequently read out from a storage range of the transport unit 16 with the aid of the transponder component 62, which toner parameters and parameters of the transport reservoir 16 are compared in step S54 with minimum parameters preset in the printer or copier. In the step S54, information as to whether the status
25 empty” has already been associated with the transport reservoir 16 is also read out from the storage range of the transponder unit 60. If, in step S54, it is established that the transport reservoir 16 is not full or that the minimum requirements of the toner material 12 contained in the transport reservoir 16 are not satisfied, the process subsequently branches to the step S52 in which, as already described, the
30 variable C is incremented by the value 1. Also, in one step (not shown) it is

prevented that toner material 12 is transported from the transport reservoir 16 into the buffer 28.

5 If, in a step S54, it is established that the toner material 12 in the transport reservoir 16 satisfies the minimum requirements and that the transport reservoir 16 does not have the status "empty", i.e. that the transport reservoir 16 at least still contains toner material, in a step S56 the value of the variable D is thus subsequently
10 radiation out from a storage range of the transponder unit 62 of the transport reservoir 16 and increased by the value of the variable C. The value of the variable D is subsequently incremented by 1, whereby the transport cycle executed in the step S48 is registered. After the addition of the value of the variable C, the value of the variable C is also set to the value 0. The process is subsequently ended in the step S58.

15 The method workflow according to Figure 3 is continuously executed by the controller of the printer or copier and serves to ensure a sufficient toner concentration in the developer station 14 as well as for the correct association with the transport reservoir 16 of the quantity (detected with the aid of the transport cycles) of the toner quantity [sic] transported from the buffer 28 to the developer
20 station 14, to which transport reservoir 16 the toner material 12 is subsequently transported to fill the buffer 28 after the transport of the toner material from the buffer 28 into the developer station 14. The subsequent transport of the toner material 12 from the transport reservoir 16 into the buffer 28 is, as already explained, controlled with the aid of the fill level sensor 32.

25 Via the method workflow according to Figure 3 it is achieved that, after the insertion of a new, correct transport reservoir 16, the toner material quantity already transported from the buffer 28 into the developer station 14 is associated with the subsequently inserted transport reservoir 16 since the quantity of toner
30 material required to fill the buffer 28 is extracted from the transport reservoir 16. In particular due to the arrangements of the dosing device 34 and the transport tube

36, the transported toner quantity can be very precisely determined using the transport cycles, whereby the quantity of toner material 12 extracted from the transport reservoir 16 is very exactly and reliably determined.

- 5 The value of the variable C thus serves as an internal transport cycle counter that is always activated when no new value of the variable D is written to the transponder unit 60 of the transport reservoir 16 or, respectively, the value of the variable D cannot be read. This is always the case when the transport reservoir 16 is already marked as "empty" or no transport reservoir 16 is present in the printer or copier.
- 10 This is in particular the case when a previously-inserted transport reservoir 16 is extracted from the printer or copier for exchange of the transport reservoir 16 during the operation of the printer or copier and no new transport reservoir 16 has yet been inserted into the printer or copier. Given an activated internal transport cycle counter, all executed transport cycles in which toner material is transported
- 15 from the buffer 28 into the developer station 14 are recorded by the internal transport cycle counter in that the value of the variable C is incremented by the value 1 after each transport cycle.

- If a new transport reservoir 16 is subsequently inserted into the printer or copier
- 20 and if this transport reservoir 16 is accepted by the printer or copier after it has been checked whether the inserted transport reservoir 16 does not have the fill level status "empty" and the transport reservoir 16 contains correct toner material 12, toner material is transported from the transport reservoir 16 into the buffer 28 when the limit value detected by the fill level sensor 32 is under-run. This toner
- 25 transport likewise occurs in transport cycles as they were already explained in connection with Figures 1 and 2. If the quantity of toner material in the buffer is at least filled such that the lower limit value detected by the fill level sensor 32 is exceeded again, the count value of the internal transport cycle counter is added to the value of the value [sic] of the variable D stored in the transponder unit 60 (step
- 30 S56), whereby the value of the internal transport cycle counter is subsequently reset via overwriting the count value of the variable C with the value 0. The

subsequent transport cycles are directly registered via incrementing of the variable D in the storage range of the transponder unit 60 of the transport reservoir 16.

5 A defined transport pause with present length advantageously occurs between two transport cycles before a further transport cycle is activated, both given the transport cycles for transport of toner material 12 from the transport reservoir 16 into the buffer 28 and given transport cycles for transport of toner material 12 from the buffer 2 into the developer station 14. The variable D, the constants K1, K2 and/or The [sic] time duration t1, t2 are advantageously stored in a storage range of
10 the transponder unit 60.

In other embodiments of the invention, the quantity of toner material 12 that is extracted from the transport reservoir 16 via the suction line 26 with the aid of the toner transport system 10 is directly detected. In practice, however, the toner
15 material quantities transported from the transport reservoir 16 fluctuates very severely, in particular over a longer usage duration of the printer or copier, such that a further measurement arrangement to exactly determine the transported toner material quantity is then required for a correct conclusion about the transported quantity of toner material 12.

20 In contrast to this, the quantity of toner material 12 that is transported by the transport tube 36 with the aid of the transport spindle 38 can simply be determined by the revolutions of the drive unit of the transport spindle 38. If the transport spindle 38 is driven by a drive unit with a constant rotation speed, the transported
25 quantity of toner material 12 is constant per unit of time, such that the transported quantity of toner material 12 can be determined via the total transport time. If the transport with the aid of the transport spindle 38 occurs with the aid of transport cycles with a fixed cycle duration, the transported quantity of toner material can thus also be exactly determined by the number of the transport cycles.

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As already explained, the fill level status of the transport reservoir 16 is stored in a storage range of the transponder unit 60, i.e. the state transport reservoir 16 “empty” or transport reservoir 16 “not empty” is stored. This state information can, for example, be stored as a binary value. Manipulations of the transport
5 reservoir 16, for example via refilling of another toner material, are thereby effectively prevented. Via the method steps explained in Figures 2 and 3 it is also prevented that a transport reservoir 16 in which toner material 12 is still present is marked as “empty” given an error in the toner transport system 10 of the printer or copier.

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Although preferred exemplary embodiments of the invention are shown and described in detail in the drawings and the preceding specification, these should be viewed as purely exemplary and not as limiting the application. It is noted that only the preferred exemplary embodiments are shown and described, and all
15 variations and modifications should be protected that presently and in the future lie within the protective scope of the invention.

Reference list

	10	toner transport system
	12	toner material
5	14	developer station
	16	transport reservoir
	18	opening
	20	seal device
	22	funnel
10	24	funnel outlet
	26	tube system
	28	buffer
	30	agitation bow
	32	fill level sensor
15	34	dosing device
	36	toner transport tube
	38	transport spiral
	40	tube system
	42	magnet valve
20	44	negative pressure line
	46	negative pressure blower
	48	connection point
	50	filter
	52	opening
25	54	tube system
	56	regulation valve
	60	transponder unit
	62	transponder component
	64	toner concentration sensor
30	66	fill level sensor
	S10 through S60	method steps